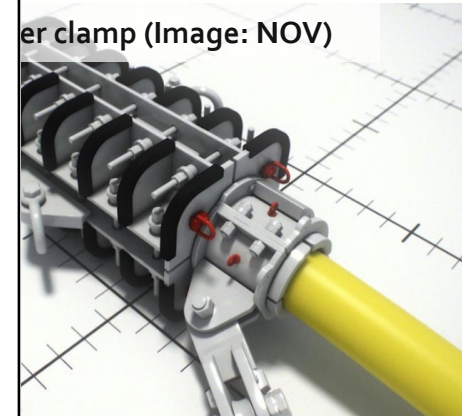
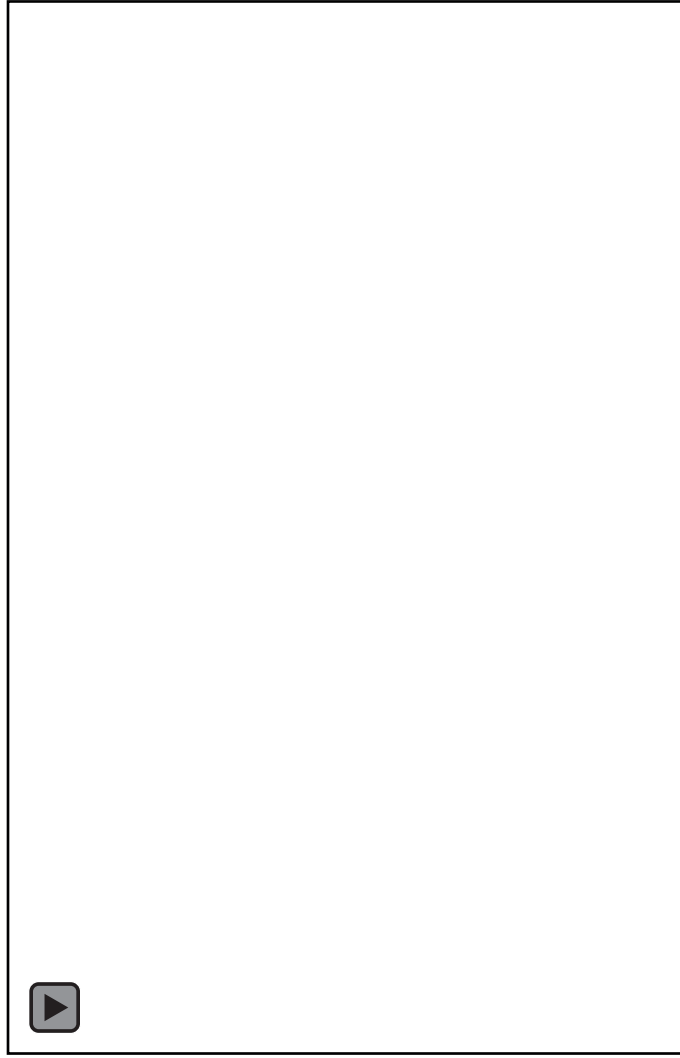
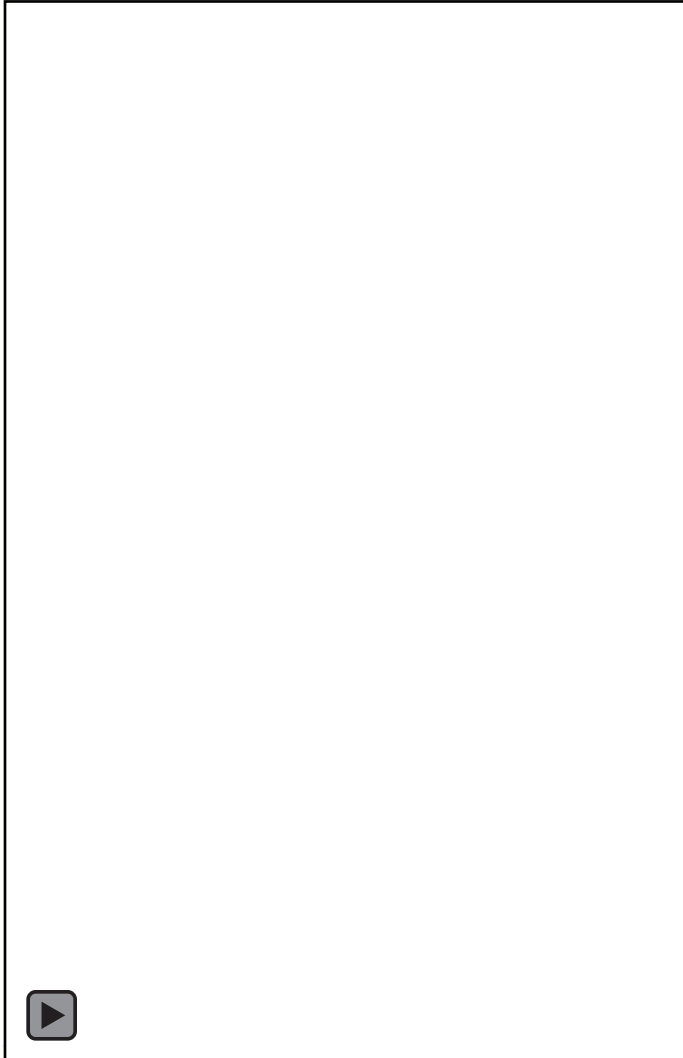


# Dynamic cable lazy wave design

---

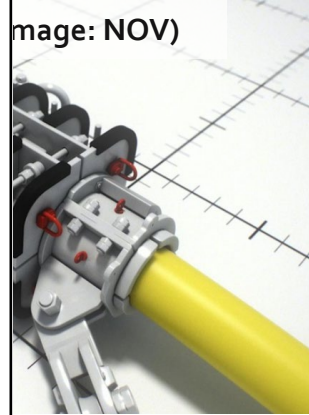
## 4 – Add a tether to reduce seabed abrasion and migration



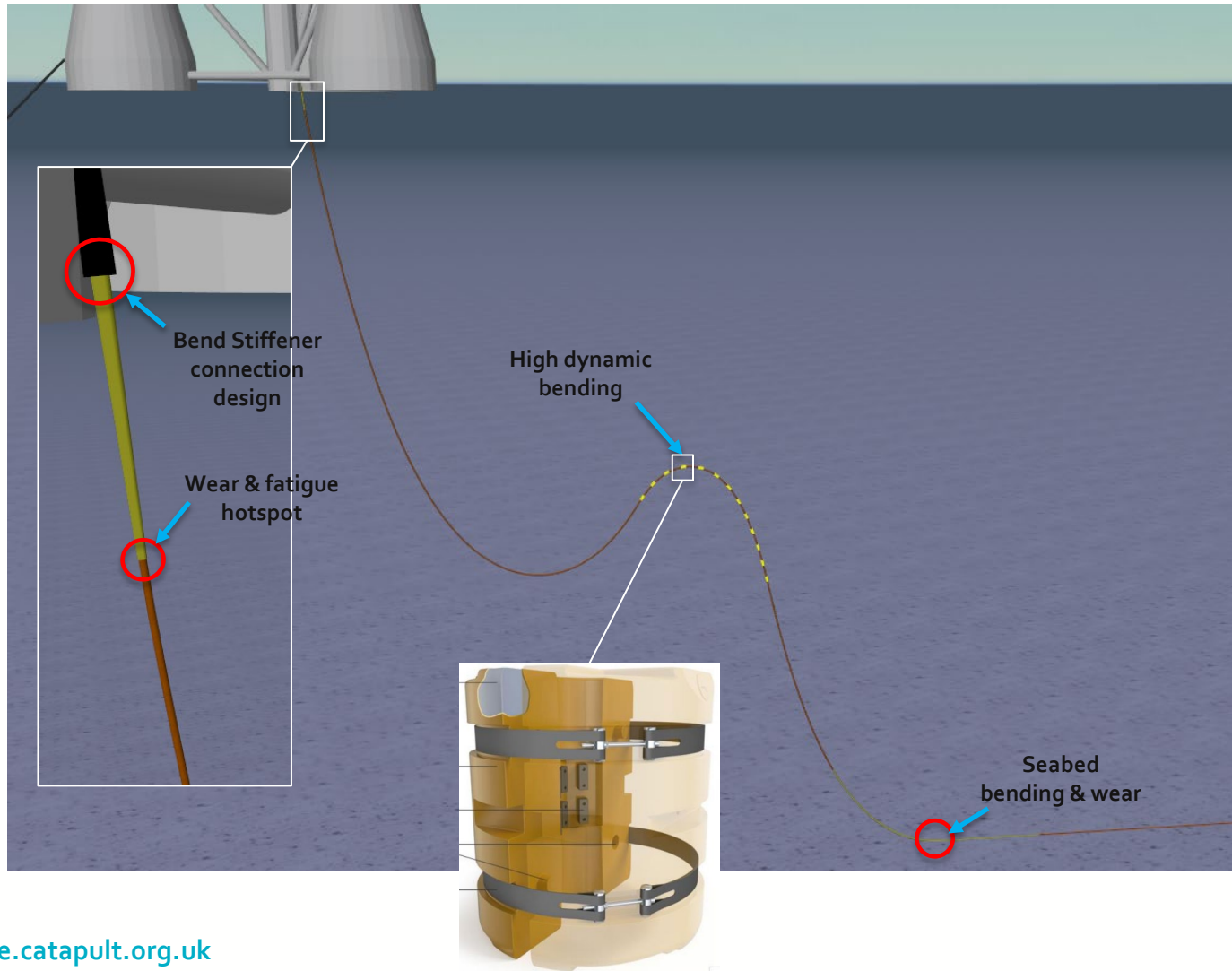
# Dynamic cable lazy wave design

---

## Final lazy wave design



# Dynamic Inter-Array Cables – design for reliability

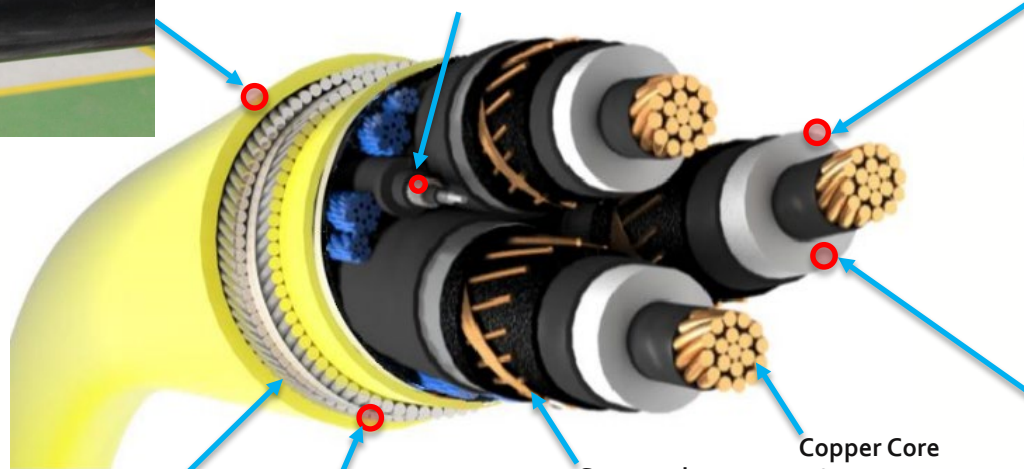


# Real Cable Integrity Problems

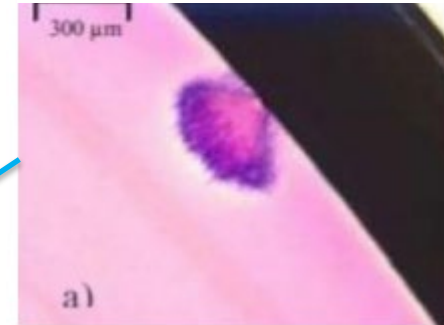
Sheath Damage



Fibre Optic Failure



Insulation water tree growth



Insulation thermal degradation



Armour wire impact damage



Armour Wire fatigue & corrosion

Screen wire fatigue & corrosion

Copper Core fatigue & corrosion

Copper wire fatigue





# Improving Reliability by Lifecycle

## Design

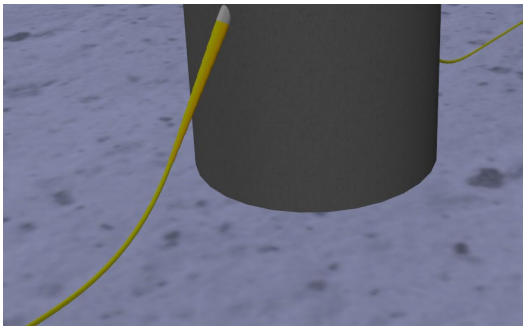
- Strong case for improved component specifications
- Need for feedback from previous integrity issues



## Operation

- Multiple causes; insulation most sensitive to wear-out
- More failures are likely to come with aging assets

Cable to structure interface



## Manufacturing

- "Root cause is...poor specifications and acceptance testing" [3]

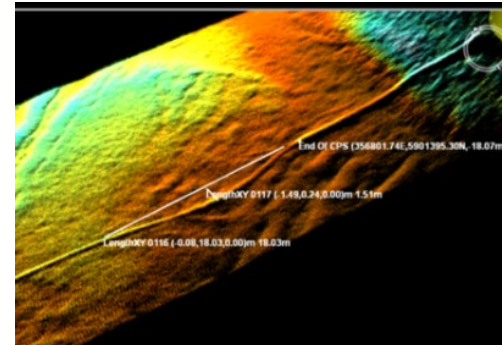
Power Cable Manufacturing [7]



## Installation

- "The current power cables IEC standards do not provide adequate recommendations for after-laying testing..." [6]

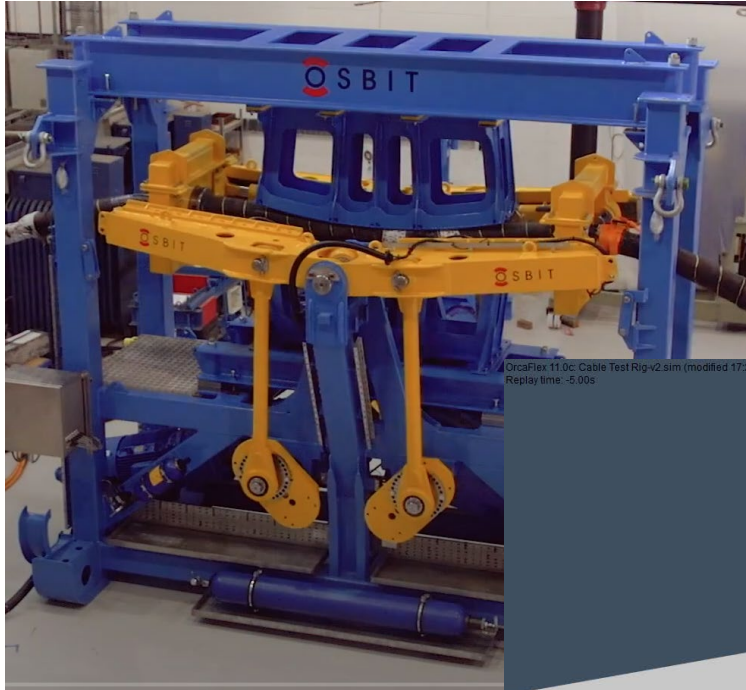
3D sonar installation survey [5]



[3] V. Buchholz, "Finding the Root Cause of Power Cable Failures", Electric Energy Online  
[4] M. Froese, "How the wind industry is reducing cable failures", Wind Power Engineering, 2018

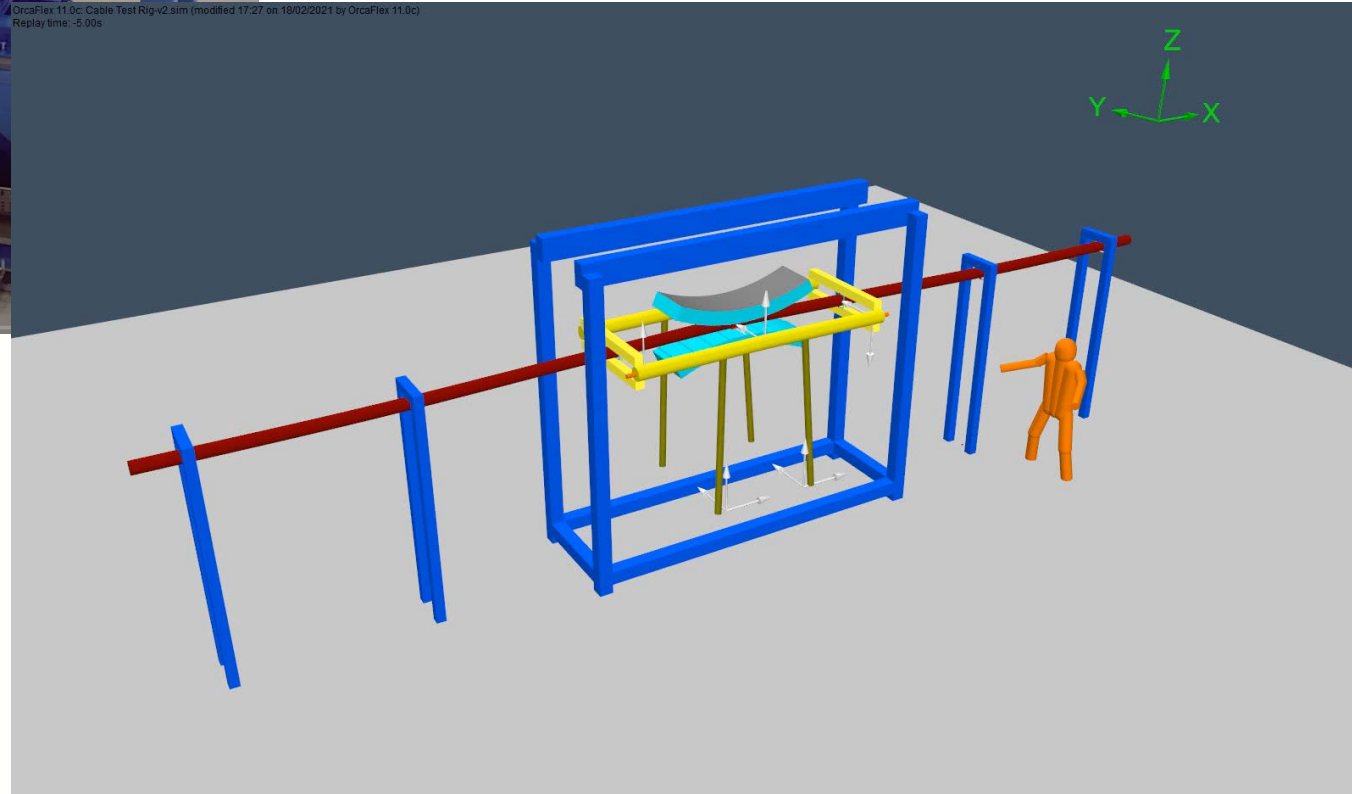
[5] CodaOctopus, 3D sonar installation survey  
[6] Energies article, "On-Site Submarine Cable Testing and Diagnosis with Damped AC", 2019  
[7] JDR Cables, "Subsea Power Cables"

# Solution: robust cable testing & qualification



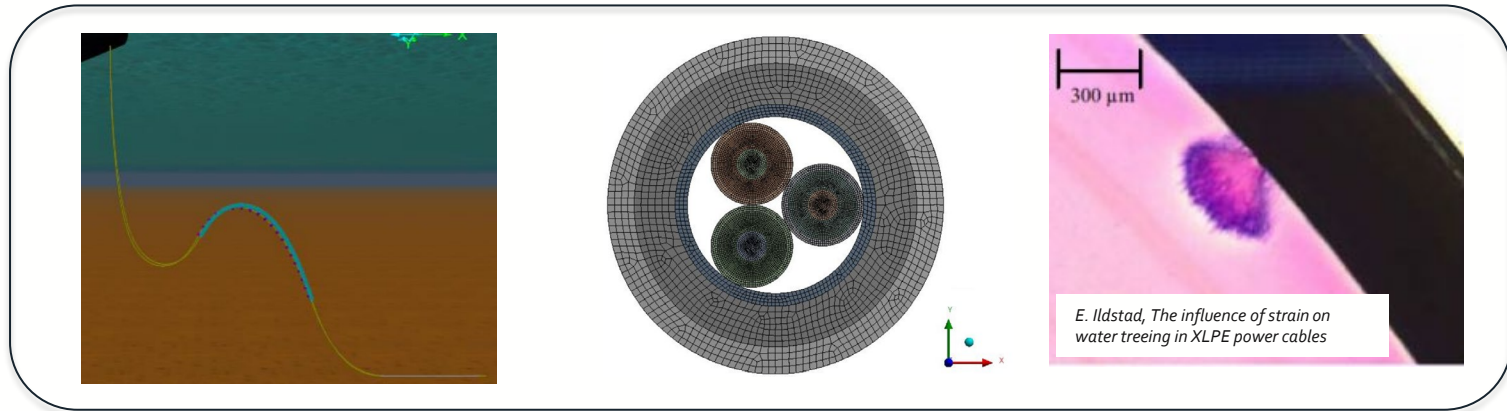
- Demonstrate cable performance at full-scale in a realistic environment

OrcaFlex 11.0c: Cable Test Rig-v2.sim (modified 17:27 on 18/02/2021 by OrcaFlex 11.0c)  
Replay time: -5.00s



# Solution: cable in-service health monitoring (digital twin)

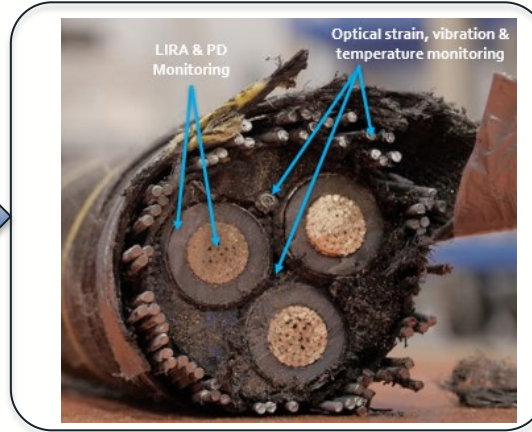
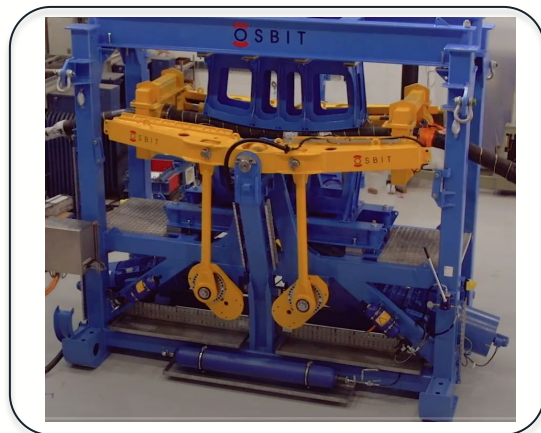
Model



Test

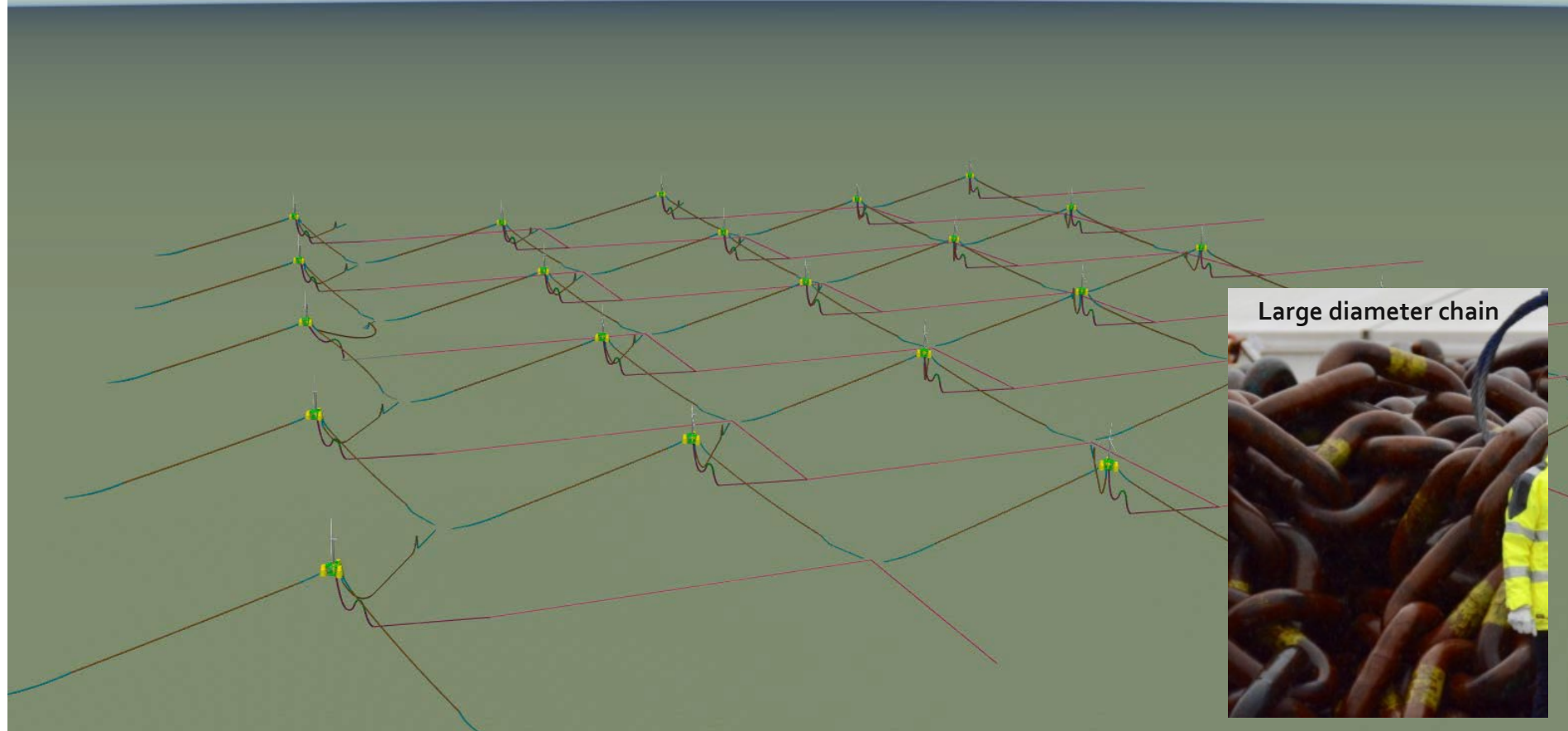
Monitor

Digital Twin



# Floating Wind Failure Scenario – Mooring Failure & Drift-Off

OrcaFlex 11.0c: OC4-Drift Off-Synthetic-v2.sim (modified 09:26 on 15/03/2021 by OrcaFlex 11.0c)  
Replay time: 0.0s



Large diameter chain

